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10070

647.1702

Job Sheet 194357



Part No: 647.1702

Job Qty: 1 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/1/19

Job Tracking No:

Due Date: 6/7/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
120	Small Fab - 1	1 pcs	6/7/19		0.00	0.41	Small Fab - 1			58 9-89 MAY 30 2019
							Small Fab - 2			
							Small Fab - 3			
							Small Fab - 4			
							Small Fab - 5			
							Small Fab - 6			
							Small Fab - 7			
130	QC 5	1 pcs	6/7/19		0.00	0.00	QC 5 - 10			DAS 40 JUN 03 2019 9-89
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
190	Small Fab - 2 - B4B	1 pcs	6/7/19		0.00	0.41	Small Fab - 1 - B4B		DAS 58 JUN 03 2019 9-89	
							Small Fab - 2 - B4B			
							Small Fab - 3 - B4B			
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
200	QC 5	1 pcs	6/7/19		0.00	0.00	Small Fab - 7 - B4B			
							QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			

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				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
210	Packaging 3-1 - Stock - B4B	1 pcs	6/7/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
220	QC 21 - SA	1 pcs	6/7/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg *** ***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: _____ *** 130 - (QC5- Inspect part completeness to step on W/O) 190 - ASSEMBLE AS PER DWG 200 - (QC5- Inspect part completeness to step on W/O) 210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV*** 220 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	1 pcs (1 ea)	120-Small Fab - 1	S104213
647.1713	Spacer	1 pcs (1 ea)	120-Small Fab - 1	3109115
647.1714	Plate	1 pcs (1 ea)	120-Small Fab - 1	S10640
647.1715	Plate	1 pcs (1 ea)	120-Small Fab - 1	3105696
CR3213-4-4	Rivet, Cherry	22 Ea (22 ea)	120-Small Fab - 1	S157152 X8 S174161
MS21042L3	Nut	1 Ea (1 ea)	120-Small Fab - 1	S166712
MS27039-1-14	Screw	1 Ea (1 ea)	120-Small Fab - 1	S150449
NAS1149F0332P	Washer	2 Ea (2 ea)	120-Small Fab - 1	S150462

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Small Fab - 1	647.1712	1	9	0
	647.1713	1	11	0
	647.1714	1	24	0
	647.1715	1	13	0
	CR3213-4-4	22	114	0
	MS21042L3	1	3,281	0
	MS27039-1-14	1	107	0
	NAS1149F0332P	2	5,167	0
Part Specifications				
Specifications could not be found.				

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Container No: S185378



Part: 647.1702

Job No: 194357

Serial No/Batch: S185378

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/30/19